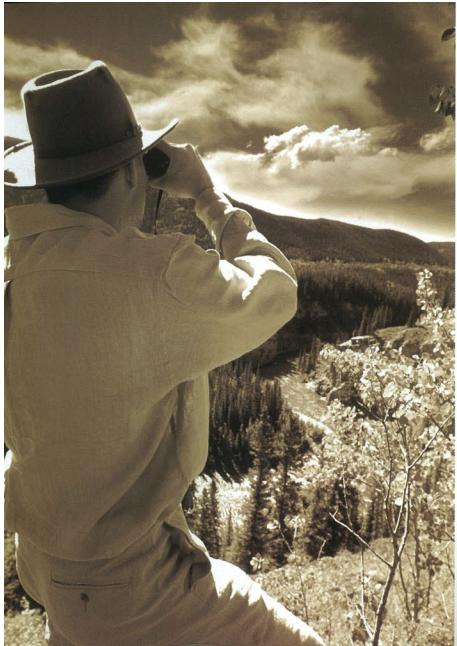


# TRAVCOA

*World Leader in Luxury Travel*



2010–2011  
WORLD TRAVELER'S DREAM BOOK

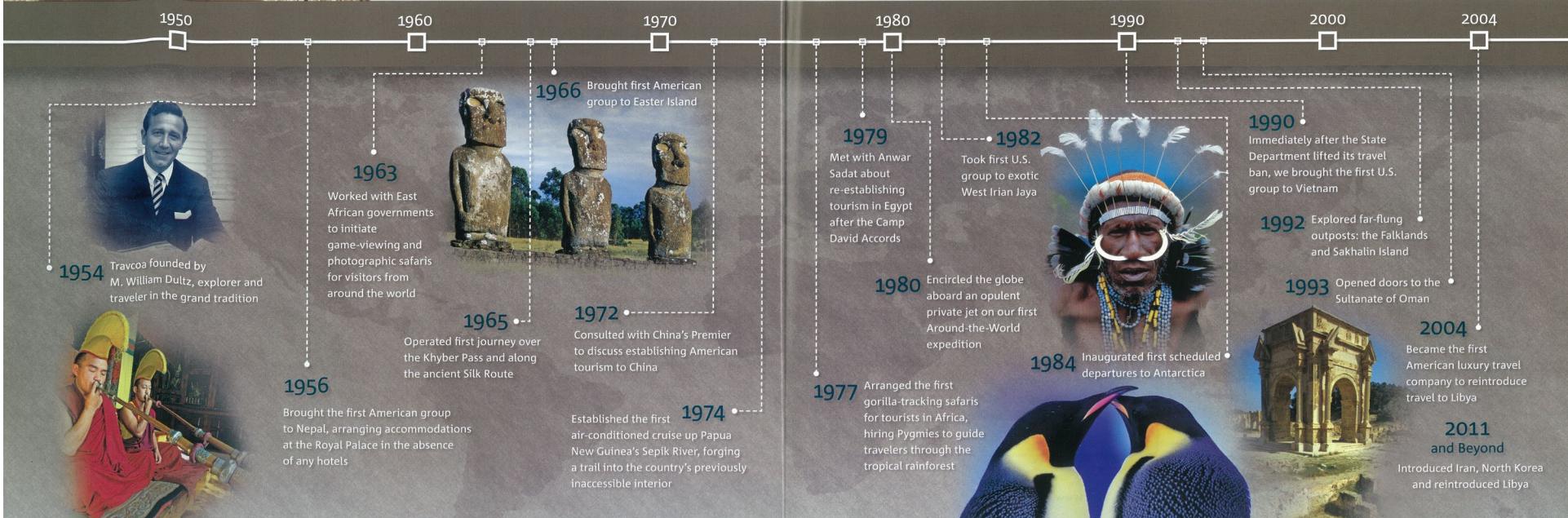


## The Travcoa Legacy

### IMAGINE Our Grand Tradition

True travelers don't see borders; they imagine all the possible wonders beyond them. It was in that visionary spirit that world explorer M.W. Dultz founded Travcoa in 1954. His first group of guests traveled overland across the Khyber Pass and along the ancient Silk Route. Through collaborative efforts with East Africa, Travcoa introduced Americans to the very first game-viewing safaris. And when he wanted to show travelers the splendid mountain kingdom of Nepal, he arranged for them to stay at the Maharajah's Palace in Kathmandu — setting an unparalleled standard for luxury travel.

Across nearly six decades, Travcoa has forged a path to some of the most remote places on Earth, befriending kings, village chieftains, dignitaries, and government officials who opened doors — and borders — long closed to Western travelers. We were the first to bring American travelers to remarkable seldom-seen destinations in every corner of the world.



## A World Without Boundaries

### CREATE Style Without Compromise

High expectations — yours and ours — established Travcoa's tradition of excellence right from the start. When you travel with us, you'll discover that an amazing selection of worldwide destinations is only the beginning. Over the years we've meticulously crafted a variety of luxury travel options — including both Escorted Journeys and Independent Travel — which offer freedom and flexibility, and ensure an experience uniquely your own.

From our world-class accommodations to our premium excursions with privileged behind-the-scenes access, we believe that the best travel enriches the mind and engages all the senses. Whether traveling with our small groups of like-minded guests, or celebrating with that special someone on a custom-tailored itinerary, Travcoa has designed each adventure to reflect the highest standard in luxury travel.

*Our tradition of excellence continues, and we're proud of the 10 years we have been included on Travel + Leisure's "World's Best" lists for international travel.*

### EXPLORE Journeys for a Lifetime

When Travcoa's first private jet circumnavigated the globe in 1980, we were thrilled with the achievement and celebrated the inherent possibilities. Our list of destinations now reaches to more than 90 countries and covers all seven continents. As the world continues its ever-evolving waltz with time, we invite you to join us in whatever enchanted corner calls to your imagination. From exquisite temples and palaces to outpost villages and remote islands, from dazzling museums and UNESCO World Heritage Sites to inspiring wildlife sightings and deeply-affecting encounters with local cultures...Travcoa opens the door to your world.

No matter which journey you choose, no matter how you choose to travel with us, Travcoa promises an extraordinary experience infused with magical moments. And with each new traveler who sets out with an open mind and an open heart, we see a border dissolved and a barrier broken.

# Discover Your World

We believe the most memorable travel experiences come from a perfectly balanced blend of destination and your own unique encounters within it. To that end we offer a variety of distinctive choices for discovering the world of your dreams — each of them finely tuned to charm the senses and engage the imagination in ways you never thought possible.

Whether you choose a luxury Escorted Journey with our small congenial groups of like-minded travelers or prefer an independent experience with that special someone or group of friends, Travcoa pledges the highest level of personal service with unparalleled attention to detail, privileged access to otherwise private places, and exceptional value.

## Small-Group Travel

Sophisticated, highly personal adventures that set the standard in luxury travel

### Escorted Journeys

Discover both classic and less-visited worldwide destinations in the like-minded company of small groups of no more than 18 travelers. Enjoy the finest in luxury accommodations, our uniquely flexible Dine-Around Program (all meals included), the impeccable services of our "best in the business" Travel Directors, premium excursions with exclusive behind-the-scenes privileges, airport transfers, and gratuities are all included (except discretionary ones for your Travel Director).

See pages 6 & 7 for details on our Escorted Journeys.



Travel Director Jane Vermeulen (second from left) with a group in Turkey



The entrance to the Temple at Luxor, Egypt

### Flying Safari Expeditions

Join small groups of fellow adventurers and expert guides on a seamless blend of airliner flying safari and luxury accommodations in exciting places wild and remote. Our highly participatory itineraries — including safari game drives and treks, as well as the chance to meet the local people — offer rewarding encounters with wildlife and cultures, while our distinctly unique accommodations optimize the environment, enhancing your unforgettable, and truly authentic, experience.

Travel with Travcoa. Call your travel agent or Travcoa at 1-800-992-2003. Visit [www.travcoa.com](http://www.travcoa.com).

# In a Choice of Styles Uniquely Travcoa

## Private Travel

Custom-crafted or ready-to-go independent itineraries include ultimate peace of mind

### Independent Journeys

Our complete, ready-to-book itineraries encompass a wide selection of worldwide destinations — ideal for couples, families, or friends who wish to travel privately on the date of their choice. Travel with confidence knowing that Travcoa has impeccably taken care of every behind-the-scenes detail: from superb hotel accommodations and daily breakfast to all transportation, the services of distinguished local guides, and rewarding one-of-a-kind cultural encounters with privileged behind-the-scenes access.



Exploring Perito Moreno Glacier, Patagonia, Argentina



Miao people during the Lusheng Festival, Guizhou, China

### Tailor-Made Journeys

Superlative itineraries, hand-crafted by our Custom Journey Planners to your specifications, make the world truly your oyster. Private car and driver, top local guides, privileged access to cultural treasures and natural wonders, private jet itineraries, and on-call assistance throughout your travels are just a few of Travcoa's services personally designed for all your traveling pleasures.

See pages 12 & 13 for details on our Independent and Tailor-Made Journeys.

## Private Jet Expeditions

Exotic exploration with unsurpassed service

For intrepid travelers with an eye on the horizon, we offer one-of-a-kind itineraries or around-the-world adventures via our deluxe 78-passenger Boeing 757 private jet. Discover the world's cultural treasures in the company of renowned experts on premium itineraries that include incomparable privileged behind-the-scenes access. In addition to stays at the finest accommodations, celebratory gourmet dining and specially hosted parties, you'll also enjoy the informed company of Expedition Leaders and distinguished local guides.



Your in-flight crew takes care of your every need

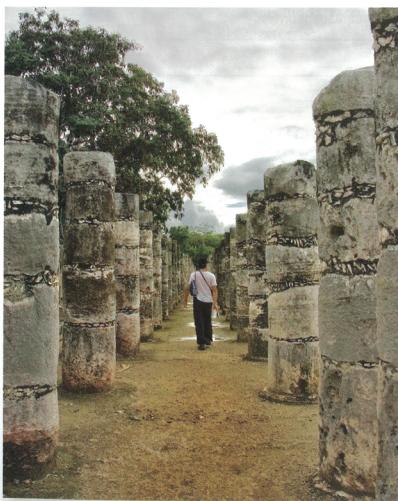
Discover Your World in a Choice of Styles Uniquely Travcoa

# Travcoa's Escorted Journeys —

Travcoa's Escorted Journeys bring small groups of discerning travelers to more than 90 countries across all seven continents. Friendships are forged and your sense of wonder renewed as every behind-the-scenes detail is seamlessly attended to. From your very first contact with us to the final farewell, you'll enjoy an unsurpassed level of personal attention, incomparable flexibility, and the uncompromising standard of luxury evident — and included — in every last detail.

## Our Small Group Advantage

On global itineraries designed for a maximum of 18 guests each, our small groups set the highest standard in personal service. Travcoa's Escorted Journeys remain intimate and create a warm camaraderie while also embracing your spirit of independence and discovery. Our group size allows for stays in memorable, one-of-a-kind accommodations and also permits us access to unique cultural encounters that only a small group can provide — adding depth and dimension to the places you visit.



Exploring the Hall of a Thousand Columns, Chichen Itza, Mexico

## Our Legendary Travel Directors

Capable, congenial, and often downright clairvoyant, our Travel Directors are a distinguishing hallmark of every Travcoa Escorted Journey. They are experts in the art of the finely tuned detail, and able to please the preferences of even the most seasoned of travelers. And, with decades of established worldwide Travcoa relationships at their fingertips, from local guides to hotel staff, our Travel Directors will go to great lengths, wherever you're traveling, to ensure your own personal travel experience is everything you dreamed it would be.



Travel Director Jan Wheatley (left) on China's Great Wall

## Exceptional Accommodations

Your days are filled with the extraordinary sights (and sites) of your intriguing itinerary. But that's only part of the Escorted Journey experience... It continues when you stand on your private balcony to take in the sweeping views of your surroundings — dazzling skylines, medieval villages, rolling vineyards, historic landmarks — and presents the ultimate pampering pause when you step into your beautifully appointed room at the end of an exhilarating day. The accommodations we select for each journey are among the finest in the world, all of them in excellent locations. Whenever possible we select suites, club floor rooms or one-of-a-kind boutique properties, unavailable to larger groups, which offer an authentic and always amenity-indulgent experience.

6 Travel with Travcoa. Call your travel agent or Travcoa at 1-800-992-2003. Visit [www.travcoa.com](http://www.travcoa.com).

# All-Inclusive Luxury in Every Detail

## The Dine-Around Choice for Every Epicure

Sampling local culinary traditions is an integral ingredient of a fulfilling travel experience. With Travcoa's celebrated Dine-Around Program, the world's epicurean delights are there for your savoring — whenever and with whomever you choose. Indulge in a Michelin three-star feast, follow a fragrant, spice-infused trail to a lively neighborhood eatery, or enjoy room service in the private comfort of your hotel room. The choice is entirely yours, and it's all included (except for caviar and alcohol.) You'll also enjoy exclusive dining opportunities throughout your Escorted Journey: wine tastings, a traditional family meal, a sumptuous private dinner at a celebrated restaurant. We call it "culture you can savor" and it's been a Travcoa tradition for more than half a century.

Our travel partners at *Passport Newsletter*, who have provided restaurant reviews to upscale travelers for more than 45 years, have contributed the independent dining commentary in this brochure as well. For a special offer or to learn more, please visit them at [www.passportnewsletter.com/travcoa](http://www.passportnewsletter.com/travcoa).

## All the World's Treasures — Our Extraordinary Excursions

Every Escorted Journey is individually and meticulously crafted to showcase both fabled highlights and the unexpected wonders that make each destination unique. Through a kaleidoscopic array of extraordinary excursions, you'll enjoy privileged access to hidden treasures and secret gardens, to indigenous ceremonies and time-honored customs. We've hand-chosen prominent lecturers and guides who enrich your local experience with insight, history and colorful anecdotes. And you'll travel by the optimum, and often delightfully unusual, means — hot air balloon, luxury ship, helicopter or light aircraft — to see and experience what is inherently remarkable in each location. All in luxurious comfort, and of course, all included.

## Escorted Journeys: Highlights & What's Included

- **Small groups** of discerning, like-minded guests (maximum of 18, averaging 12) allowing superior flexibility, personal attention and unique access.
- An unparalleled standard of personal **service and luxury** reflected in all the details of your journey.
- The **finest hotels and accommodations** available, often rooms with views, suites and club floors with added amenities.
- **All meals daily**, highlighted by Travcoa's Dine-Around Program — wherever available and possible.
- Services of **professional Travcoa Travel Directors** — dedicated and attentive to your needs throughout your journey.
- **Extraordinary excursions** — showcasing major and lesser-known natural wonders and cultural treasures.
- **Unique experiences and privileged access** — hot-air balloon safari, private Chilean vineyard tour, dining with a local family, traditional Kyoto tea ceremony, helicopter flight over Iguazu Falls.
- **Expert local guides** — Our hand selected professional naturalists and cultural historians offer insightful perspectives and points of view.
- The discreet and personal services of Travcoa's **professional and friendly office staff** — dedicated to taking care of every detail, from flights and pre-travel arrangements to making sure your every preference is accommodated, whenever possible.
- And last, but not least... **We take care of all the little details** so you can immerse yourself, worry-free, in the journey: luggage transfers, airport transfers, and all gratuities (except discretionary gratuity to your Travel Director).



Travcoa's Escorted Journeys